



EXPRESS LIMITED WARRANTY

Valley Trailers warrants that each Valley Trailer operated by the original purchaser under normal use in the Continental United States or Canada will be free from defects in materials and workmanship for one year following the original purchase, subject to the requirements, exclusions and limitations stated below which will be strictly applied if the trailer is rented or used for commercial hauling, the Limited Warranty is null and void.

YOU MUST SEND US A SIGNED COPY OF THE WARRANTY

In order to validate this Limited Warranty, the original copy of the warranty registration tab found on the bottom of the CERTIFICATE OF ORIGIN must be completed and signed by the purchaser, then it must be removed, postmarked and mailed to Valley Trailers, 9691 Stafford Road, Leesburg, OH 45135, **no later than (15) days following the purchase of your Valley Trailer.** IF THIS SIGNED WARRANTY IS NOT POSTMARKED BY THE FIFTEENTH DAY AFTER PURCHASE OF THE TRAILER, ALL EXPRESS WARRANTIES CONTAINED IN THIS LIMITED WARRANTY SHALL BE NULL AND VOID.

THREE YEAR LIMITED WARRANTY

Subject to the requirements, exclusions and limitations stated below, the structure of your Valley Trailer is warranted to the original retail purchaser against defects in material and workmanship by Valley Trailers arising from normal use for three (3) years from the date of purchase. The structure is that portion of the trailer which includes the main frame consisting of the bottom rails, cross members, side posts and exterior walls, roof rails and bows, and the sub-frame excluding the floorboard and running gear.

ONE YEAR LIMITED WARRANTY

Subject to the requirements, exclusions and limitations stated below, all other components of your Valley Trailer are warranted to the original retail purchaser against any defect in the materials and workmanship by Valley Trailers arising from normal use for one (1) year from the date of purchase.

LIMITED PAINT WARRANTY

Valley Trailers warrants the powder finish to be consistent with industry standards for one year after the date of the original retail purchase, with the exception of "normal use" limitations set forth below and of determination due to use or exposure, such as chipping, scratching, fading, cracks in caulk, road salt or tar, damage by animals or person; washing. Warrantable repairs are limited to spot repairs and blending consistent with standards in the trailer industry.

EXCLUSION OF COMPONENTS WARRANTED BY OTHER MANUFACTURERS

Tires, axles, and brake components, springs and suspension components, couplers, jacks, castors, mats, batteries and windows and doors purchased and installed by Valley Trailers are warranted by their manufacturers and are excluded from the Limited Warranty.

EXCLUSION OF LIVING QUARTERS & INSTALLATION OF OTHER PERSONS

Valley Trailers manufactures some trailers into which other persons or companies who are not employees or agents of Valley Trailers install living quarters or other interior or exterior features or modifications. This Limited Warranty extends only to materials used or workmanship performed by Valley Trailers or its employees in the construction of the original trailer, subject to all limitations and exclusions set forth herein. VALLEY TRAILERS EXPRESSLY DISCLAIMS AND EXCLUDES ANY RESPONSIBILITY OR LIABILITY FOR ANY MATERIALS OR WORKMANSHIP IN ANY ITEMS INSTALLED INTO VALLEY TRAILER PRODUCTS BY ANY OTHER PERSON OR COMPANY, INCLUDING ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES OR CONTINGENT LIABILITIES ARISING THEREFROM.

VALLEY TRAILERS EXPRESS LIMITED WARRANTY

NORMAL USE, NO REPAIRS OR ALTERATION

This Limited Warranty covers only defects in original components which arise from normal use and does not apply if the trailer has been subjected to negligence, accidents, abuse, misuse, neglect or overload or has been repaired or altered without prior written consent of Valley Trailers. Normal wear items, including but not limited to doors, struts, lights, bearing, brakes, brake linings and tires and batteries, will not be replaced due to wear.

TRANSPORTATION COSTS EXCLUDED

Transportation of any trailer to and/or from your dealer or any approved facility shall be the responsibility of the trailer owner. Valley Trailers shall not be liable for any such costs.

PRIOR WRITTEN CONSENT REQUIRED AND RETURN OF DEFECTIVE PARTS REQUIRED

No reimbursement will be made to any dealer or owner for repairs made without the prior written consent of Valley Trailers. Any defective part(s) must be sent by prepaid freight to Valley Trailers in order to qualify for replacement or reimbursement under the Limited Warranty.

LIMITATIONS

THE SOLE RESPONSIBILITY OF VALLEY TRAILERS UNDER THIS LIMITED WARRANTY SHALL BE TO REPAIR AND REPLACE PARTS AT THE VALLEY TRAILER FACTORY OR FOR A REASONABLE ALLOWANCE, AT ANOTHER BUSINESS AND PREPARED IN WRITING TO VALLEY TRAILERS. ALL OTHER OBLIGATIONS OR LIABILITIES ARISING OUT OF THE FAILURE OF ANY PARTS TO OPERATE PROPERLY, ARE HEREBY EXCLUDED, INCLUDING BUT NOT LIMITED TO ANY DAMAGES RESULTING FROM LOSS OF USE, INCONVENIENCE, LOSS OF TIME, COMMERCIAL LOSS OR ANY OTHER TYPE OF DAMAGES, GENERAL OR SPECIFIC, FORESEEN OR UNFORESEEN, UNLESS APPLICABLE STATE LAW PROVIDES OTHERWISE.

DISCLAIMERS

THIS WARRANTY IS EXPRESSED IN LIEU OF ALL OTHER EXPRESS WARRANTIES AND REPRESENTATIONS. VALLEY TRAILERS MAKES NO REPRESENTATION OR WARRANTY OF ANY KIND, EXPRESS OR IMPLIED, WITH RESPECT TO VALLEY TRAILERS WHETHER, AS TO MERCHANT ABILITY, FITNESS FOR A PARTICULAR PURPOSE OR ANY OTHER MATTER, NO ONE, INCLUDING AN AUTHORIZED VALLEY TRAILER DEALER IS AUTHORIZED TO MAKE FURTHER OR ADDITIONAL WARRANTIES ON BEHALF OF VALLEY TRAILERS. ALL IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR INTENDED USE ARE LIMITED TO WARRANTY PERIODS STATED ABOVE, UNLESS ANY APPLICABLE STATE LAW PROVIDES OTHERWISE. The undersigned dealer, by signing this manufactures Limited Warranty, states that he/she has informed and explained to the purchaser all limited warranty and claims procedures and will perform all responsibilities of the dealer under this Limited Warranty.

IF THIS WARRANTY IS NOT SIGNED, POSTMARKED AND MAILED TO VALLEY TRAILERS BY THE TENTH DAY AFTER YOUR PURCHASE OF THE TRAILER, ALL EXPRESS WARRANTIES SHALL BE NULL AND VOID. Required procedures for filing a claim under this Limited Warranty are provided with this form. By signing this manufacture's Limited Warranty, THE PURCHASER ACKNOWLEDGES THAT HE/SHE HAS READ THE ABOVE LIMITED WARRANTY AND AGREES THAT SHOULD ANY WARRANTY CLAIMS BE MADE BY THE PUCHASER, THE PURCHASER WILL FOLLOW THE PROCEDURES AS SET FORTH.

DEALER RESPONSIBILITIES

Valley Trailer Dealers are responsible for "dealer prep" which includes checking all cosmetic features and repairing all minor problems without charge to you (purchaser) or the manufacturer.

Your dealer is also responsible for submitting to the manufacturer any claim you (purchaser) wish to make under the terms of this Limited Liability.

REQUIRED WARRANTY CLAIM PROCEDURE

1. In order to validate this Limited Warranty, the original copy of the Limited Warranty, signed by the dealer and the purchaser, must be postmarked to Valley Trailers, no later than fifteen (15) days following the purchase of the Valley Trailer. IF THE SIGNED WARRANTY IS NOT POSTMARKED BY THE FIFTEENTH DAY AFTER PURCHASE OF THE TRAILER, ALL EXPRESS WARRANTIES SHALL BE NULL AND VOID. **Please send your completed form to: Valley Trailers, 9691 Stafford Rd., Leesburg, OH 45135 or you may email it to: sales@valleytrailers.com**
2. Within five (5) days after discovering a problem with your Valley Trailer, return your trailer for inspection to your Valley Trailer Dealer where you purchased your trailer. Dealers are responsible for fixing minor problems without charge to you or the factory.
3. If your dealer cannot repair the problem for free of charge and you want to file a claim under the Warranty, your local dealer must send to Valley Trailers by registered letter or fax a limited warranty claim form, together with all required information, within (10) days of your discovery of the defect.
4. Valley Trailers will acknowledge such receipt of claim by registered letter or fax to the dealer and to the claimant. Valley Trailers will respond as soon as possible, but no later than thirty (30) days after the receipt of the claim.
5. Any defective part(s) must be sent by prepaid freight to Valley Trailers in order to qualify the claimant for replacement or reimbursement under the Limited Warranty. **ANY DEFECTIVE PARTS MUST BE RETURNED TO VALLEY TRAILERS WITHIN 30 DAYS FROM THE DATE OF APPROVAL TO QUALIFY FOR REIMBURSEMENT.**
6. Valley Trailers will not reimburse any claimant for any adjustment or repair of your Valley Trailer without prior written approval by Valley Trailers.

7. If you return your trailer for repair to the factory, we will warrant the repair or replacement parts for a year from the date of repair. If authorized repair must be done other than at the factory, Valley Trailers will not warrant such repair work or replacement parts.

8. Valley Trailers reserves the right to not pay unreasonable costs for replacement or repair of defects in Valley Trailers and may, at its discretion, establish a reasonable reimbursement for any authorized work performed under the terms of the Limited Warranty.

REPORTING SAFETY DEFECTS

If you believe that your vehicle has a defect which could cause a crash or could cause injury or death, you should immediately inform the National Highway Traffic Safety Administration (NHTSA) in addition to notifying Valley Trailers.

If NHTSA receives similar complaints, it may open an investigation, and if it finds that a safety defect exists in a group of vehicles, it may order a recall or remedy campaign. However, NHTSA cannot become involved in individual problems between you, your dealer, or Valley Trailers.

To contact NHTSA you may either call the Vehicle Safety Hotline toll-free at 1-888-327-4236 (TTY: 1-800-424-9153), or go to <http://www.safercar.gov>; or write to:

Administrator

NHTSA

1200 New Jersey Ave S. E.

Washington, DC 20590

You can also obtain other information about motor vehicle safety from <http://www.safercar.gov>.

VALLEY TRAILERS MAKES NO OTHER EXPRESS OR IMPLIED WARRANTIES AND THERE ARE NO OTHER WARRANTIES WHICH EXTEND BEYOND THE DESCRIPTION OF THE FACE OF THE LIMITED WARRANTY.

WARNING! WARNING! WARNING! WARNING!

BE SURE THAT THE HITCH BALL ON ANY TOWING VEHICLE MATCHES THE DIMENSION OF THE TRAILER COUPLER.

BE SURE THAT YOU SECURE ALL SAFETY CHAINS AND BREAK AWAY BREAKING SYSTEMS BEFORE EACH USE.

BE SURE THAT ALL LUG NUTS ARE TIGHT BEFORE USING.

BE SURE TO CLOSE AND SECURE ALL DOORS AND GATES BEFORE TOWING.



Your Valley Trailer has been built to provide years of reliable service, with reasonable care and maintenance. We offer the following general guidelines to assist you in maintaining your Valley Trailer, as proper maintenance and care is critical to extending the long life of and satisfaction with your trailer.

Maintenance

AXLES

Your trailer may be equipped with one of several different sizes of axles. For more detailed information about your trailer's axles, see the Dexter Axle Manual provided in this envelope.

BRAKES

For more detailed information, see the enclosed Dexter Axle Manual provided in this envelope.

BUMPER PULL COUPLER AND BALL

It is recommended to periodically lubricate the ball hitch and the coupler on bumper pull models. Lubrication should be scheduled monthly or as needed when dry. Apply approximately a tablespoon of lubricant (automotive grease) to the inside of the coupler and connect the ball to spread thoroughly. While lubricating the coupler, it is an excellent time to inspect the coupler locking mechanism for abnormal wear. Also check the tightness of the nut on the threaded shaft of the hitch ball.

EMERGENCY BREAKAWAY BATTERY

Generally, the battery will be located directly behind the coupler on bumper pull models and behind the upper region of the coupler stem on goose neck models.

We recommend that the battery charge be checked each time you use the trailer. This procedure can be done simply by hitching the trailer to the tow vehicle, without connecting the electrical plug, pull the breakaway cord out of the switch box. Then pull the trailer slowly forward and the wheels should be locked. To unlock the trailer brakes, simply snap the breakaway plug back into the switch. The battery should be charged and tested at least annually. For additional information see the enclosed The Engager Break-Away System.

Warning, if the battery installed for your breakaway switch is not properly maintained or replaced as necessary, the emergency breakaway switch may fail to properly activate the trailer brakes, in the unlikely event that the trailer and tow vehicle separate.

FASTENERS

Valley Trailers produces many different models of trailers, in which a variation of fasteners may be used. All models that use rivets or bolts, should be checked several times when new, then annually. Rivets generally are used to secure aluminum side sheets to standards and bolts are used on gussets and axle carriages.

FINISH—POWDER COAT

About the Powder: Super Durable Polyester powder is a high-quality, tough, durable, lasting coating for metals. Excellent hardness and abrasion-impact resistance gives improved product performance over most liquid coatings. It is more environmentally friendly than solvent-based paints and high-film builds give excellent resistance to corrosion.

All steel products and components are painted with the highest quality products available to ensure a brilliant finish. To best maintain the factory appearance be sure to follow these simple tips when caring for your trailer's finish.

Proper Care: Use water with a mild detergent when washing.

Note: Hard water will cause spotting.

Wash in a shaded area.

Wipe only with a cloth that is damp or wet.

Avoid: Commercial washes that use high pressure, steam or caustic cleaners. (Note: Standard car wash facilities are acceptable.)

Poorly maintained brush type vehicle washes.

Fluids (such as diesel fuel, gasoline, antifreeze or brake fluid) should be washed off immediately with mild detergent and cool water, followed by a clean water rinse.

GOOSENECK COUPLER AND BALL

It is recommended to periodically lubricate the ball hitch and the coupler on gooseneck models. Lubrication should be scheduled monthly or as needed when dry. Apply approximately a tablespoon of lubricant (automotive grease) to the inside of the coupler and connect the ball to spread thoroughly. While lubricating the coupler, it is an excellent time to inspect the coupler locking mechanism for abnormal wear.

HINGES AND PIVOT POINTS

Most trailers manufactured by Valley Trailers have a grease zerk located on the end of the hinge pin that is seated in a machined ferrule. This type of hinge is designed for light duty maintenance, which requires one to two squirts periodically (dependent on

usage) with a lithium type lubricant. Non-zerk hinges require minor lubrication with a lithium type lubricant to be administered in small spray bursts. Hinges that contain a polystyrene bushing do not require any form of lubrication. Periodically lubricate any area with moving parts.

HORSE OR STOCK AREA

Manufacturer recommends that after each use the horse/stock area should be cleaned of all materials that will erode, rust, corrode, breakdown and/or deface the interior, exterior, flooring or structure of the trailer. Trailers are recommended to be parked with the front elevated after washing to allow proper drainage and drying. Never use acid washes on the interior or exterior of the trailer. Mild detergents are recommended, see Finish—Powder Coat for more detailed information.

LATCHES

All latches most likely will require minor lubrication from time to time. It is recommended to use a lithium type lubricant. A very good indication that a latch may require lubrication is when slight friction begins to stiffen or slow the latch down in operation. Simply spray a burst or two onto the latching mechanism and operate the latch to work in the lubricant. Excessive lubrication is not necessary nor recommended.

JACK — DROP-LEG

To lubricate the top gears in the drop-leg jack, remove the top cap of the jack and pump lubricant into the gears. Then lubricate the worm gear (vertical gear) by cranking the jack to an extended position until complete visualization of the worm gear is made through the access hole on the side of the jack case. At this point pump lubricant onto the gear through the access hole. This procedure is recommended annually.

JACK — TOP-WIND SCREW

To lubricate the worm gear (vertical gear), spray long bursts of a lithium type lubricant into the open seam where the crank handle comes through the stem case. After this procedure is performed, operate the jack to an extended and closed position allowing the lubricant to work throughout the gears. If jack seems stiff to operate, repeat the above procedures until smooth operation is attained. This procedure is recommended semi-annually with minimal use and should become more frequent with increased usage. This procedure is recommended semi-annually or as needed.

TIRE PRESSURE

Checking tire pressure is recommended prior to each trip to ensure proper inflation. The proper PSI (pounds per square inch) inflation is shown on the sidewall of tires. Do not mix or combine types of tires, for example radials and bias ply. Caution: Failure to maintain the recommended PSI inflation rating in your trailer tires could result in uneven wear, reduction in tire life and possibly cause an accident.

TIRE ROTATION Tire manufacturers generally recommend that tires be rotated from side to side then from front to rear, every 5,000 miles to ensure maximum tire mileage and balanced tread wear.

WHEEL LUG NUTS AND HUBS

For additional information, see the enclosed Dexter Axle Manual provided in this envelope.

Caution: Manufacturer recommends that you check the torque of lug nuts on your trailer before towing.

ELECTRICAL PLUG

Every trailer is equipped with a standard electrical plug. Depending on the model, not all will units require the same style plug (i.e.: four-way, & seven-way styles are used).

It is recommended to semi-annually apply a di-electric silicone grease coating into the receptacle holes on the plug. This protects the plug from corrosion and aids in good contact for proper electrical current. This type of packet can be purchased at any automotive store.